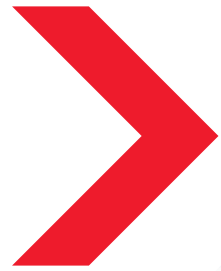


Cummins Westport
The Natural Choice



ISL G



The Leading Natural Gas Engine For Truck And Bus.

Lower Emissions, Improved Performance, Lower Costs.

The ISL G is the natural choice in alternative-fuel engine technology. With industry-leading performance and first-fit OEM availability, it combines all the advantages of clean-burning, low-cost natural gas with “no compromise” power and torque for shuttle and school bus, urban transit, vocational and medium- and heavy-duty truck and tractor applications.

Since the ISL G was introduced in 2007 as the first heavy-duty engine to meet 2010 Environmental Protection Agency (EPA) and California Air Resources Board (ARB) emissions standards, thousands of truck and bus customers have noticed the impressive low-end torque, transient response and quiet operation of the ISL G.

The ISL G engine block is shared with the rugged Cummins ISL9 diesel – a full-skirted block for increased rigidity and strength. The design provides superior piston ring and bearing life, improved coolant flow and targeted piston cooling, for greater reliability and superior durability. Life-to-rebuild and rebuildability are similar to those of diesel engines.

Advanced Combustion Technology.

The 8.9-liter ISL G uses Stoichiometric cooled Exhaust Gas Recirculation (SEGR) combustion, leveraging Cummins proven EGR technology to create a high-performance natural gas engine.

The cooled-EGR system takes a measured quantity of exhaust gas and passes it through a cooler to reduce temperatures before mixing it with fuel and the incoming air charge to the cylinder.



Cummins Westport is a pioneer in product improvement. Thus, specifications may change without notice. Illustrations may include optional equipment.

Cooled EGR, in combination with stoichiometric combustion (the theoretical or ideal combustion process in which fuel and oxygen are completely consumed, with no unburned fuel or oxygen in the exhaust), provides significant benefits.

The use of cooled EGR (in place of large amounts of excess air used in lean-burn technology) lowers combustion temperatures and knock tendency. SEGR combustion also improves power density and fuel economy versus lean-burn and traditional stoichiometric engines.

Compared with previous Cummins Westport lean-burn natural gas engines, ISL G torque at idle is improved over 30 percent, and fuel economy is improved by up to 5 percent.

Maintenance-Free Aftertreatment.

Another benefit of the advanced ISL G combustion technology is enabling the use of Three-Way Catalyst (TWC) aftertreatment. TWCs are effective, simple, passive devices, packaged as part of the muffler, that provide consistent emissions control performance and are maintenance-free. The ISL G does not require active aftertreatment such as a Diesel Particulate Filter (DPF) or Selective Catalytic Reduction (SCR).

Fuel Capability.

The ISL G is capable of operating on compressed or liquefied natural gas (CNG, LNG). The ISL G can also operate on up to 100 percent biomethane – renewable natural gas made from biogas or landfill gas that has been upgraded to pipeline- and vehicle fuel-quality.



Three-Way Catalyst Aftertreatment



Features And Benefits.

- > **Factory-Built, Dedicated Natural Gas Engine** – Manufactured by Cummins on the same assembly line as Cummins diesels, the ISL G shares many components and parts with Cummins L Series diesels, inheriting their renowned simplicity.
- > **Air/Fuel Regulation** – Cummins closed-loop electronic control system based on Cummins Interact™ System. Sensors for engine parameters, including intake manifold pressure and temperature, fuel inlet pressure, knock detection, air/fuel ratio and fuel mass flow.
- > **Air Intake System** – Charge air cooling reduces emissions by lowering intake manifold air temperatures.
- > **Accessory Belt Drive System** – Self-tensioning serpentine polyvee belt accessory drive system for water pump, engine-mounted fan hub and most alternators. Gear-driven air compressor with provision for gear-driven hydraulic pump.
- > **Three-Way Catalyst Aftertreatment** – Required for all models. The ISL G meets U.S. EPA 2010 and California Air Resources Board standards and EURO EEV emissions standards. Catalyst weighs approximately 100 pounds (45 kg) and is maintenance-free.
- > **High-Energy Ignition System** – Provides better performance and longer service intervals and improved spark-plug and coil durability, plus self-diagnostics.
- > **High-Efficiency Lube Cooler** – Lowers oil temperatures for longer engine life.
- > **Crankshaft** – Eight counterweight, fully balanced, high-tensile-strength steel forging with induction-hardened fillets and journals, for outstanding durability.
- > **Oil Filter** – The combination full-flow and bypass oil filter improves filtration while minimizing oil filter replacement and disposal costs.

ISL G Ratings

Engine Model	Advertised hp (kW) @ rpm	Peak Torque lb-ft (N•m) @ rpm	Governed Speed
ISL G 320	320 (239) @ 2000	1000 (1356) @ 1300	2200 RPM
ISL G 300	300 (224) @ 2100	860 (1166) @ 1300	2200 RPM
ISL G 280	280 (209) @ 2000	900 (1220) @ 1300	2200 RPM
ISL G 260	260 (194) @ 2200	660 (895) @ 1300	2200 RPM
ISL G 250	250 (186) @ 2200	730 (990) @ 1300	2200 RPM

ISL G Specifications

Maximum Horsepower	320 HP	239 kW
Peak Torque	1000 LB-FT	1356 N•m
Governed Speed	2200 RPM	
Clutch Engagement Torque	550 LB-FT	746 N•m
Type	4-cycle, spark-ignited, in-line 6-cylinder, turbocharged, CAC	
Engine Displacement	540 CU IN	8.9 LITERS
Bore and Stroke	4.49 IN x 5.69 IN	114MM x144.5MM
Operating Cycles	4	
Oil System Capacity	7.3 U.S. GALLONS	27.6 LITERS
Coolant Capacity	13.1 U.S. QUARTS	12.4 LITERS
System Voltage	12 V	
Net Weight (Dry)	1,625 LB	737 KG
Fuel Type	CNG/LNG/ biomethane	Methane number 75 or greater
Aftertreatment	Three-Way Catalyst (TWC)	

The Leading Natural Gas Engine For Truck And Bus.

Additional Features And Benefits.

- > **Control System** – Full drive-by-wire. Electronic Control Module (ECM) provides full monitoring and control of engine sensors, fuel system and ignition system. Full interface capability to Cummins INSITE™ and diagnostic service tools. ECM provides Original Equipment Manufacturers (OEMs) and end users with the ability to tailor performance of the engine to fit the vehicle mission.
- > **Electronic Features Include:**
 - Road speed governing
 - Accelerator interlock
 - SAE J1587/J1939 data links
 - Power Take-Off (PTO) control
 - Cruise control
 - Engine protection system
- > **Parts Simplicity** – Enables most engine service and repair operations with common tools.
- > **Advanced Air Handling** – Electronic control for precise air handling. Wastegate turbocharger with water-cooled bearing housing for durability.



On/Off-Highway Applications And Gearing Recommendations.

The ISL G engine is an excellent choice for medium/heavy-duty truck and tractor applications, shuttles and school buses, urban transit buses, articulated buses and on/off-highway applications such as larger refuse and dump trucks up to 66,000 GVW. The high torque and broad power band of the ISL G provide excellent performance when matched to various automatic transmissions. In vocational and pickup-and-delivery applications using automatic transmissions, it is best to select the proper rear axle ratio for the vehicle's tire size and desired top road speed.

Warranty. Every Coverage.

Cummins Westport engines feature the same factory base warranty coverage as Cummins diesel engines. For transit bus and shuttle engines, a standard 2-year/unlimited-mileage/kilometers warranty with full parts and labor coverage on warrantable failures* applies. Major components are covered for 3 years/300,000 miles (482,804 km), whichever comes first.

For truck customers, full engine coverage is provided for 2 years/250,000 miles (402,336 km), whichever comes first.



Extended Coverage Plans.

For additional peace of mind, Cummins Westport offers a variety of extended coverage plans to meet every customer's need.

For full extended coverage plan details, contact your local Cummins distributor or Cummins Westport representative.



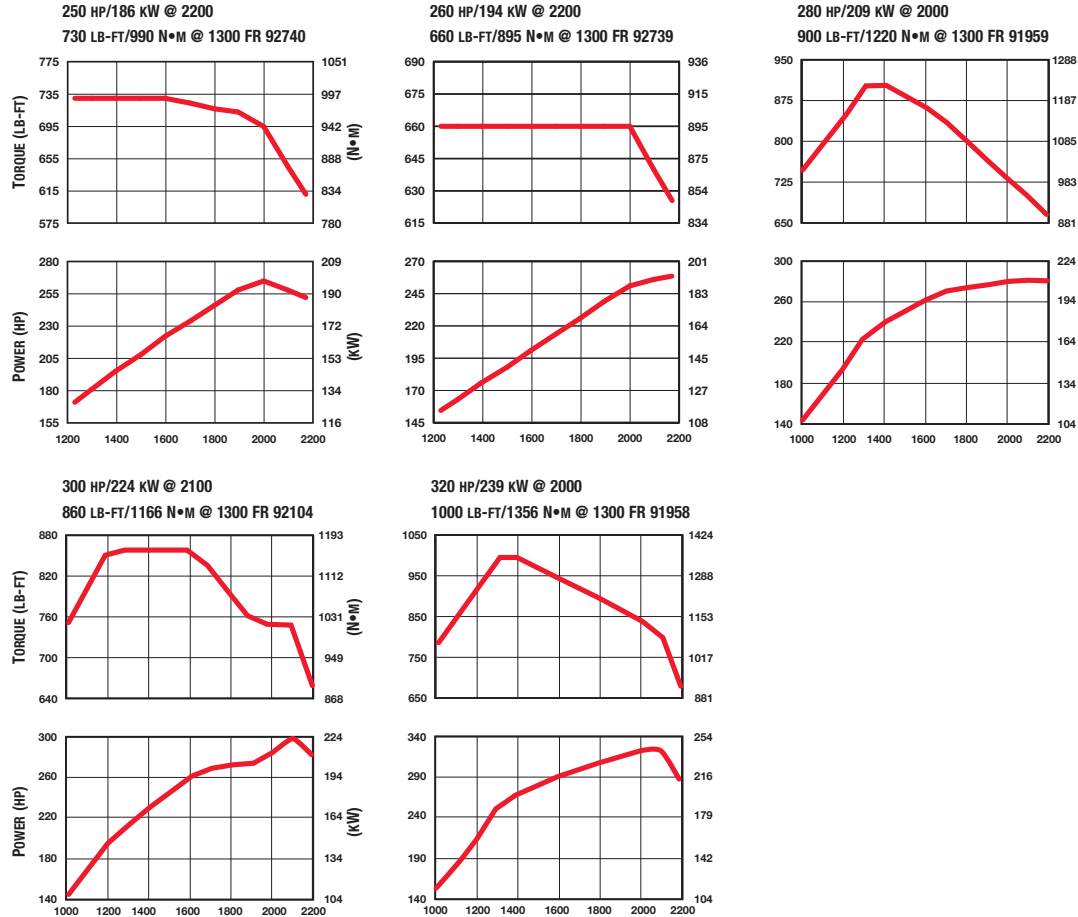
Customer Support Every Place You Need It.

Local service, parts, training and warranty support for all Cummins Westport products is available at any authorized Cummins service facility. Cummins global network includes more than 600 independent and company-owned distributor locations, with approximately 6,500 parts or service locations in approximately 190 countries and territories.

For questions regarding your Cummins Westport engine or for assistance in finding a repair facility in the U.S. and Canada, call Cummins Care at 1-800-DIESELS™ (1-800-343-7357).

*Warrantable failures are those due to defects in materials or workmanship.

ISL G Performance Curves



Maintenance Intervals

ISL G Truck < 66,000 GVW

Maintenance Item	Miles/Kilometers	Hours	Months
Oil and Filter*	15,000 MI 24,000 KM	500	6
Fuel Filter	30,000 MI 48,000 KM	1,000	12
Coolant Filter	15,000 MI 24,000 KM	500	6
Spark Plugs	45,000 MI 72,000 KM	1,500	18
Change Coolant	60,000 MI 96,000 KM	2,000	24
Valve Adjustment**	60,000 MI 96,000 KM	2,000	24

*Requires natural gas engine oil (CES 20074).

**Initial value adjustment at 1,000 hours.

ISL G Urban Transit Bus

Maintenance Item	Miles/Kilometers	Hours	Months
Oil and Filter*	7,500 MI 12,000 KM	500	6
Fuel Filter	15,000 MI 24,000 KM	1,000	12
Coolant Filter	7,500 MI 12,000 KM	500	6
Spark Plugs	22,500 MI 36,000 KM	1,500	18
Change Coolant	30,000 MI 48,000 KM	2,000	24
Valve Adjustment**	30,000 MI 48,000 KM	2,000	24

> Default interval is the hours stated. Interval is whichever comes first – hours, miles or time.

> Refer to QuickServe® Online or Owners Manual for complete details on maintenance intervals.



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